



CONNECTION ENCODER TO C22M2

ENCODER TERMINAL	FUNCTION	RJ45 CABLE COLOR	PIN RJ45
VDC	+5V		2
10	GND		8
11	B+		6
2	A+		7

CONNECTION POTENTIOMETER TO C22M2

POT	PIN	C22M2 TERMINAL	RJ45 CABLE COLOR
SPINDLE SPEED OVERRIDE	1	GND	
	2	ANLG2	
	3	5V	
FEEDRATE OVERRIDE	1	GND	
	2	ANLG1	
	3	5V	

CONNECTION SWITCH BUTTON TO C22M2

SWITCH BUTTON	BUTTON TERMINAL	C22M2 TERMINAL	RJ45 CABLE COLOR
CYCLE START	+	OUT-3	
	-	GND	
	NO	5V	
FEED HOLD	+	OUT-2	
	-	GND	
	NO	IN-1	